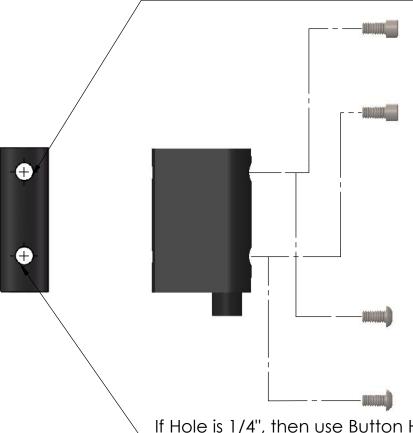
If Hole is 3/16", then use Socket Head Cap Boltin both holes Holes should be completely filled with cap of bolt



If Hole is 1/4", then use Button Head Cap Bolt in both holes Holes should be completely filled with cap of bolt

USE BLUE THREAD LOCKER ON ALL SCREWS							A&M SYSTEMS
NEXT ASSY.:							Incorporated
SUPERSEDES:						TITLE	
DO NOT SCALE DRAWING	RELEASE TO PRODUCTION			EASE TO PRODUCTION	K9034 Screw Instructions		
	REV.	BY	DATE		DESCRIPTION	MAT'I	SPEC.
	TOLERANCE UNLESS SPECIFIED				DRAWING INFORMATION		2 31 20.
THIS DRAWING IS THE PROPERTY OF A&M SYSTEMS, INC. AND IS NOT TO BE DUPLICATED OR USED IN ANY WAY DETRIMENTAL TO THEIR BEST INTEREST.	Fractions: +/- 1/32 Decimals: .000 +/005 Angles: +/- 1 Deq.				DRAWN: bmiller CKD: DATE: 2/29/2016 SIZE: A SCALE: 1:2 WT.:	PART	NUMBER PAGE